SAFETY DATA SHEET
KEYSTONE POWDER LAUNDRY DETERGENT

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name: KEYSSTONE POWDER LAUNDRY DETERGENT

Other means of identification: Not applicable

Recommended use: Laundry detergent

Restrictions on use: Reserved for industrial and professional use.

Product dilution information: 0.0 % - 0.24 %

Company: Ecolab Inc.
370 N. Wabasha Street
St. Paul, Minnesota USA 55102
1-800-352-5326

Emergency health information: 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

Issuing date: 09/02/2015

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Product AS SOLD
Acute toxicity (Oral): Category 4
Skin corrosion: Category 1A
Serious eye damage: Category 1
Specific target organ systemic toxicity - single exposure: Category 3 (Respiratory system)

Product AT USE DILUTION
Skin corrosion: Category 1A
Serious eye damage: Category 1

GHS Label element

Product AS SOLD
Hazard pictograms: ☢️ ⚠️

Signal Word: Danger

Hazard Statements: Harmful if swallowed. Causes severe skin burns and eye damage. May cause respiratory irritation.

Precautionary Statements: Prevention: Do not breathe dusts or mists. Wash skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
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IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse.

Storage:
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:
Dispose of contents/container to an approved waste disposal plant.

Product AT USE DILUTION
Hazard pictograms:

Signal Word: Danger
Hazard Statements: Causes severe skin burns and eye damage.
Precautionary Statements:

Prevention:
Wash skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response:
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse.

Storage:
Store locked up.
Disposal:
Dispose of contents/container to an approved waste disposal plant.

Product AS SOLD
Other hazards: None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Product AS SOLD
Pure substance/mixture: Mixture

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Carbonate(soda)</td>
<td>497-19-8</td>
<td>30 - 60</td>
</tr>
<tr>
<td>sodium metasilicate</td>
<td>6834-92-0</td>
<td>10 - 30</td>
</tr>
<tr>
<td>alcohol ethoxylate</td>
<td>68551-12-2</td>
<td>5 - 10</td>
</tr>
<tr>
<td>Sodium carbonate peroxyhydrate</td>
<td>15630-89-4</td>
<td>1 - 5</td>
</tr>
<tr>
<td>sodium dodecylbenzene sulfonate</td>
<td>25155-30-0</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

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SECTION 4. FIRST AID MEASURES

Product AS SOLD

In case of eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

Protection of first-aiders: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician: Treat symptomatically.

Most important symptoms and effects, both acute and delayed: See Section 11 for more detailed information on health effects and symptoms.

Product AT USE DILUTION

In case of eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed: Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

SECTION 5. FIRE-FIGHTING MEASURES

Product AS SOLD

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media: None known.

Specific hazards during fire fighting: Not flammable or combustible.
# SAFETY DATA SHEET

## KEYSTONE POWDER LAUNDRY DETERGENT

<table>
<thead>
<tr>
<th>Hazardous combustion products</th>
<th>Decomposition products may include the following materials: Carbon oxides Nitrogen oxides (NOx) Sulfur oxides Oxides of phosphorus</th>
</tr>
</thead>
<tbody>
<tr>
<td>Special protective equipment for fire-fighters</td>
<td>Use personal protective equipment.</td>
</tr>
<tr>
<td>Specific extinguishing methods</td>
<td>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.</td>
</tr>
</tbody>
</table>

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Product AS SOLD

**Personal precautions, protective equipment and emergency procedures**: Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

**Environmental precautions**: Do not allow contact with soil, surface or ground water.

**Methods and materials for containment and cleaning up**: Sweep up and shovel into suitable containers for disposal.

### Product AT USE DILUTION

**Personal precautions, protective equipment and emergency procedures**: Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

**Environmental precautions**: Do not allow contact with soil, surface or ground water.

**Methods and materials for containment and cleaning up**: Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

## SECTION 7. HANDLING AND STORAGE

### Product AS SOLD

**Advice on safe handling**: Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

**Conditions for safe storage**: Keep out of reach of children. Store in suitable labeled containers.

**Storage temperature**: 0 °C to 50 °C

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KEYSTONE POWDER LAUNDRY DETERGENT

Advice on safe handling: Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

Conditions for safe storage: Keep out of reach of children. Store in suitable labeled containers.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Product AS SOLD

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures: Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection: Wear eye protection/ face protection.

Hand protection: Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection: Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection: When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

Product AT USE DILUTION

Engineering measures: Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection: Wear eye protection/ face protection.

Hand protection: Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection: Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection: When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Product AS SOLD</th>
<th>Product AT USE DILUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>Property</td>
<td>Powder/liquid</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>--------------</td>
</tr>
<tr>
<td>Appearance</td>
<td>powder</td>
</tr>
<tr>
<td>Color</td>
<td>opaque, light yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>slight</td>
</tr>
<tr>
<td>pH</td>
<td>11.6 - 12.6, 1 %</td>
</tr>
<tr>
<td>Flash point</td>
<td>No applicable, Does not sustain combustion.</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>slightly soluble</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
<tr>
<td>VOC</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**SECTION 10. STABILITY AND REACTIVITY**

**Product AS SOLD**

**Chemical stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

No dangerous reaction known under conditions of normal use.

**Conditions to avoid**

None known.

**Incompatible materials**

Acids
Metals

**Hazardous decomposition products**

Decomposition products may include the following materials:
Carbon oxides
Nitrogen oxides (NOx)
Sulfur oxides
Oxides of phosphorus
### SECTION 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**
- Inhalation, Eye contact, Skin contact

**Potential Health Effects**

**Product AS SOLD**
- **Eyes**: Causes serious eye damage.
- **Skin**: Causes severe skin burns.
- **Ingestion**: Harmful if swallowed. Causes digestive tract burns.
- **Inhalation**: May cause respiratory tract irritation. May cause nose, throat, and lung irritation.
- **Chronic Exposure**: Health injuries are not known or expected under normal use.

**Product AT USE DILUTION**
- **Eyes**: Causes serious eye damage.
- **Skin**: Causes severe skin burns.
- **Ingestion**: Causes digestive tract burns.
- **Inhalation**: May cause nose, throat, and lung irritation.
- **Chronic Exposure**: Health injuries are not known or expected under normal use.

**Experience with human exposure**

**Product AS SOLD**
- **Eye contact**: Redness, Pain, Corrosion
- **Skin contact**: Redness, Pain, Corrosion
- **Ingestion**: Corrosion, Abdominal pain
- **Inhalation**: Respiratory irritation, Cough

**Product AT USE DILUTION**
- **Eye contact**: Redness, Pain, Corrosion
- **Skin contact**: Redness, Pain, Corrosion
- **Ingestion**: Corrosion, Abdominal pain
- **Inhalation**: Respiratory irritation, Cough

**Toxicity**

**Product AS SOLD**
- **Acute oral toxicity**: Acute toxicity estimate: 1,301 mg/kg
- **Acute inhalation toxicity**: No data available
- **Acute dermal toxicity**: No data available
- **Skin corrosion/irritation**: Causes severe burns.
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KEYSTONE POWDER LAUNDRY DETERGENT

Serious eye damage/eye irritation: Irreversible effects on the eye
Respiratory or skin sensitization: No data available
Carcinogenicity: No data available
Reproductive effects: No data available
Germ cell mutagenicity: No data available
Teratogenicity: No data available
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration toxicity: No data available

Ingredients

Acute dermal toxicity: alcohol ethoxylate
LD50 Rabbit: > 2,000 mg/kg

SECTION 12. ECOLOGICAL INFORMATION

Product AS SOLD
Ecotoxicity

Environmental Effects: Harmful to aquatic life.

Product

Toxicity to fish: 96 h LC50: 13.1 mg/l
Toxicity to daphnia and other aquatic invertebrates: No data available
Toxicity to algae: No data available

Ingredients

Toxicity to daphnia and other aquatic invertebrates: Sodium Carbonate(soda)
48 h EC50 Ceriodaphnia (water flea): 213.5 mg/l
Sodium carbonate peroxyhydrate
48 h EC50 Daphnia: 4.9 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Product AS SOLD
Disposal methods: The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations: Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not reuse empty containers. Dispose of in accordance with local, state, and federal regulations.


SECTION 14. TRANSPORT INFORMATION

Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

UN number: 3253
Description of the goods: Disodium trioxosilicate
Class: 8
Packing group: III
Environmentally hazardous: no

Sea transport (IMDG/IMO)

UN number: 3253
Description of the goods: DISODIUM TRIOXOSILICATE, MIXTURE
Class: 8
Packing group: III
Marine pollutant: no

Product AT USE DILUTION

Not intended for transport.

SECTION 15. REGULATORY INFORMATION

Product AS SOLD

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
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<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Component RQ (lbs)</th>
<th>Calculated product RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>sodium dodecylbenzene sulfonate</td>
<td>25155-30-0</td>
<td>1000</td>
<td>70175</td>
</tr>
</tbody>
</table>

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

United States TSCA Inventory :
On TSCA Inventory

Canadian Domestic Substances List (DSL) :
All components of this product are on the Canadian DSL

Australia Inventory of Chemical Substances (AICS) :
not determined

New Zealand. Inventory of Chemical Substances :
On the inventory, or in compliance with the inventory

Japan. ENCS - Existing and New Chemical Substances Inventory :
not determined

Japan. ISHL - Inventory of Chemical Substances (METI) :
not determined

Korea. Korean Existing Chemicals Inventory (KECI) :
On the inventory, or in compliance with the inventory

Philippines Inventory of Chemicals and Chemical Substances (PICCS) :
not determined

China. Inventory of Existing Chemical Substances in China (IECSC) :
not determined

SECTION 16. OTHER INFORMATION

Product AS SOLD
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<table>
<thead>
<tr>
<th>Flammability</th>
<th>Health</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>3</td>
<td>0</td>
</tr>
</tbody>
</table>

Special hazard.

Estimated health hazard:

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>3</th>
</tr>
</thead>
</table>

Estimated flammability hazard:

<table>
<thead>
<tr>
<th>FLAMMABILITY</th>
<th>0</th>
</tr>
</thead>
</table>

Estimated physical hazard:

<table>
<thead>
<tr>
<th>PHYSICAL HAZARD</th>
<th>0</th>
</tr>
</thead>
</table>

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Product AT USE DILUTION

<table>
<thead>
<tr>
<th>Flammability</th>
<th>Health</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>3</td>
<td>0</td>
</tr>
</tbody>
</table>

Special hazard.

Estimated health hazard:

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>3</th>
</tr>
</thead>
</table>

Estimated flammability hazard:

<table>
<thead>
<tr>
<th>FLAMMABILITY</th>
<th>0</th>
</tr>
</thead>
</table>

Estimated physical hazard:

<table>
<thead>
<tr>
<th>PHYSICAL HAZARD</th>
<th>0</th>
</tr>
</thead>
</table>

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Issuing date : 09/02/2015
Version : 1.0
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.